

zinc alloys Die Casting

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : zinc alloys Die Casting
Synonyms : AC41A; AC43A; AG40A; alloy 2; alloy 3; alloy 5; kayem1; kayem2; ZA-12; ZA-27; ZA-8; zamak 12; zamak 2; zamak 27; zamak 3; zamak 5; zamak 8; zamak KS; zinc alloys DC; zinc alloys for Die Casting; ZL0400; ZL0410; ZL0430; ZL0810; ZL1110; ZL12; ZL2; ZL27; ZL2720; ZL3; ZL5; ZL8; ZnAl11Cu1; ZnAl18Cu1; ZnAl27Cu2; ZnAl4; ZnAl4Cu1; ZnAl4Cu3
Registration number REACH : Not applicable (mixture)
Product type REACH : Mixture/alloy

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1 Relevant identified uses

Metal industry: pressure die casting, centrifugal die casting, gravity die casting

1.2.2 Uses advised against

No uses advised against known

1.3. Details of the supplier of the safety data sheet

Supplier of the safety data sheet

Nyrstar Belgium N.V. on behalf of Nyrstar Sales & Marketing A.G.
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Manufacturer of the product

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 infoSDS@nyrstar.com

1.4. Emergency telephone number

24h/24h (Telephone advice: English, French, German, Dutch):
 + 32 14 58 45 45 (BIG)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Not classified as dangerous according to the criteria of Regulation (EC) No 1272/2008

2.2. Label elements

Not classified as dangerous according to the criteria of Regulation (EC) No 1272/2008

2.3. Other hazards

The melting down of moist metal leads to explosion risk
 Heated product causes burns

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name REACH Registration No	CAS No EC No	Conc. (C)	Classification according to CLP	Note	Remark
zinc 01-2119467174-37	7440-66-6 231-175-3	69.70% ≤C≤96.10%		(2)	Constituent
aluminium	7429-90-5 231-072-3	3.90% ≤C≤28.00%		(2)	Constituent
copper	7440-50-8 231-159-6	0%≤C<3.90%		(2)	Constituent
magnesium, turnings	7439-95-4 231-104-6	0.02% ≤C<0.6%	Flam. Sol. 1; H228 Water-react. 2; H261 Self-heat. 1; H251	(1)(10)	Constituent

(1) For H-statements in full: see heading 16

(2) Substance with a Community workplace exposure limit

(10) Subject to restrictions of Annex XVII of Regulation (EC) No. 1907/2006

SECTION 4: First aid measures

4.1. Description of first aid measures

General:

Check the vital functions. Unconscious: maintain adequate airway and respiration. Respiratory arrest: artificial respiration or oxygen. Cardiac arrest: perform resuscitation. Victim conscious with laboured breathing: half-seated. Victim in shock: on his back with legs slightly raised. Vomiting: prevent asphyxia/aspiration pneumonia. Prevent cooling by covering the victim (no warming up). Keep watching the victim. Give psychological aid. Keep the victim calm, avoid physical strain. Depending on the victim's condition: doctor/hospital.

After inhalation:

After inhalation of fume: Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.

After skin contact:

In case of burns: Wash immediately with lots of water (15 minutes)/shower. Remove clothing while washing. Do not tear off solidified product from the skin. Do not remove clothing if it sticks to the skin. Cover wounds with sterile bandage. Consult a doctor/medical service. If burned surface > 10%: take victim to hospital.

After eye contact:

Rinse immediately with plenty of water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Take victim to an ophthalmologist.

After ingestion:

Not applicable.

4.2. Most important symptoms and effects, both acute and delayed

4.2.1 Acute symptoms

After inhalation:

AFTER INHALATION OF DUST: Irritation of the nasal mucous membranes. Dry/sore throat. Coughing. AFTER INHALATION OF FUME: Feeling of weakness. Metal fume fever. Vomiting. Nausea.

After skin contact:

IF MELTING: Burns.

After eye contact:

IF MELTING: Burns.

After ingestion:

Not applicable.

4.2.2 Delayed symptoms

No effects known.

4.3. Indication of any immediate medical attention and special treatment needed

If applicable and available it will be listed below.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

5.1.1 Suitable extinguishing media:

Adapt extinguishing media to the environment.

5.1.2 Unsuitable extinguishing media:

Water (if molten).

5.2. Special hazards arising from the substance or mixture

On burning formation of metallic fumes (zinc oxide). In molten state: violent to explosive reaction with water (moisture).

5.3. Advice for firefighters

5.3.1 Instructions:

Dilute toxic gases with water spray. In case of metal bath fire: add metal blocks. When cooling/extinguishing: no water in the substance.

5.3.2 Special protective equipment for fire-fighters:

Gloves. Protective clothing. Heat/fire exposure: compressed air/oxygen apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

No naked flames.

6.1.1 Protective equipment for non-emergency personnel

See heading 8.2

6.1.2 Protective equipment for emergency responders

Gloves. Protective clothing.

Suitable protective clothing

See heading 8.2

6.2. Environmental precautions

No data available

6.3. Methods and material for containment and cleaning up

If melted: allow liquid to solidify before taking it up. Pick-up the material. Wash clothing and equipment after handling.

6.4. Reference to other sections

See heading 13.

SECTION 7: Handling and storage

The information in this section is a general description. If applicable and available, exposure scenarios are attached in annex. Always use the relevant exposure scenarios that correspond to your identified use.

7.1. Precautions for safe handling

Avoid raising dust. Keep away from naked flames/heat. Observe strict hygiene. On (re)melting down: dry and preheat installation before use. Add only dry material to the metal bath.

7.2. Conditions for safe storage, including any incompatibilities

7.2.1 Safe storage requirements:

Storage temperature: Temperature above dew point. Store in a dry area. Keep at temperature above dew point. Meet the legal requirements.

7.2.2 Keep away from:

Heat sources, (strong) acids.

7.2.3 Suitable packaging material:

No data available

7.2.4 Non suitable packaging material:

No data available

7.3. Specific end use(s)

If applicable and available, exposure scenarios are attached in annex. See information supplied by the manufacturer.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 Occupational exposure

a) Occupational exposure limit values

If limit values are applicable and available these will be listed below.

Belgium

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Aluminium (métal et composés insolubles, fraction alvéolaire)	Time-weighted average exposure limit 8 h	1 mg/m ³
Cuivre (fumées) (en Cu)	Time-weighted average exposure limit 8 h	0.2 mg/m ³
Cuivre (poussières et brouillards de) (en Cu)	Time-weighted average exposure limit 8 h	1 mg/m ³
Zinc (oxyde de) (fumées)	Time-weighted average exposure limit 8 h	2 mg/m ³
	Short time value	10 mg/m ³

The Netherlands

Koper en anorganische koperverbindingen (inhaleerbaar)	Time-weighted average exposure limit 8 h (Public occupational exposure limit value)	0.1 mg/m ³
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France

Aluminium (métal)	Time-weighted average exposure limit 8 h (VL: Valeur non réglementaire indicative)	10 mg/m ³
Aluminium (pulvérulent)	Time-weighted average exposure limit 8 h (VL: Valeur non réglementaire indicative)	5 mg/m ³
Cuivre (fumées)	Time-weighted average exposure limit 8 h (VL: Valeur non réglementaire indicative)	0.2 mg/m ³
Zinc (oxyde de, fumées)	Time-weighted average exposure limit 8 h (VL: Valeur non réglementaire indicative)	5 mg/m ³
Zinc (oxyde de, poussières)	Time-weighted average exposure limit 8 h (VL: Valeur non réglementaire indicative)	10 mg/m ³

UK

Aluminium metal inhalable dust	Time-weighted average exposure limit 8 h (Workplace exposure limit (EH40/2005))	10 mg/m ³
Aluminium metal respirable dust	Time-weighted average exposure limit 8 h (Workplace exposure limit (EH40/2005))	4 mg/m ³
Copper and compounds: dusts and mists (as Cu)	Time-weighted average exposure limit 8 h (Workplace exposure limit (EH40/2005))	1 mg/m ³
	Short time value (Workplace exposure limit (EH40/2005))	2 mg/m ³
Copper fume	Time-weighted average exposure limit 8 h (Workplace exposure limit (EH40/2005))	0.2 mg/m ³

USA (TLV-ACGIH)

Aluminium, Metal	Time-weighted average exposure limit 8 h (TLV - Adopted Value)	1 mg/m ³ (R)
Copper fume	Time-weighted average exposure limit 8 h (TLV - Adopted Value)	0.2 mg/m ³
Zinc oxide	Time-weighted average exposure limit 8 h (TLV - Adopted Value)	2 mg/m ³ (R)
	Short time value (TLV - Adopted Value)	10 mg/m ³ (R)

(R): Respirable fraction

b) National biological limit values

If limit values are applicable and available these will be listed below.

8.1.2 Sampling methods

Product name	Test	Number
Aluminium	NIOSH	7013
Aluminum (Al)	NIOSH	8310
Aluminum (Elements)	NIOSH	7300
Aluminum (Elements, aqua regia ashing)	NIOSH	7301
Aluminum (Elements, hot block/HCl/HNO3 digestion)	NIOSH	7303
Aluminum	OSHA	ID121
Copper (Cu)	NIOSH	8005
Copper (Cu)	NIOSH	8310
Copper (Elements on wipes)	NIOSH	9102
Copper (Elements)	NIOSH	7300
Copper (Elements, aqua regia ashing)	NIOSH	7301
Copper (Elements, hot block/HCl/HNO3 digestion)	NIOSH	7303
Copper Dust and fume	NIOSH	7029
Copper	OSHA	1006
Copper	OSHA	ID 105
Copper	OSHA	ID 121
Copper	OSHA	ID 125G
Copper	OSHA	ID 206
Magnesium (Elements)	NIOSH	7300
Magnesium (Elements, aqua regia ashing)	NIOSH	7301
Magnesium (Elements, hot block/HCl/HNO3 digestion)	NIOSH	7303
Magnesium (Mg)	NIOSH	8005

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Magnesium	OSHA	ID 121
vary depending upon the compound: alumina	NIOSH	8013
Zinc & Cpds (as Zn)	NIOSH	7030
Zinc (Elements on wipes)	NIOSH	9102
Zinc (Elements)	NIOSH	7300
Zinc (Elements, aqua regia ashing)	NIOSH	7301
Zinc (Elements, hot block/HCl/HNO3 digestion)	NIOSH	7303
Zinc (Zn)	NIOSH	8005
Zinc (Zn)	NIOSH	8310
Zinc Oxide	NIOSH	7030
Zinc Oxide	NIOSH	7502
Zinc Oxide	OSHA	ID 121
Zinc Oxide	OSHA	ID 143
Zinc	NIOSH	7030
Zinc	OSHA	1006
Zinc	OSHA	ID 105
Zinc	OSHA	ID 121
Zinc	OSHA	ID 125G

8.1.3 Applicable limit values when using the substance or mixture as intended

If limit values are applicable and available these will be listed below.

8.1.4 DNEL/PNEC values

DNEL/DMEL - Workers

zinc

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Long-term systemic effects dermal	83.3 mg/kg bw/day	
	Long-term systemic effects inhalation	5 mg/m ³	

aluminium

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Long-term systemic effects inhalation	3.72 mg/m ³	
	Long-term local effects inhalation	3.72 mg/m ³	

copper

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Acute systemic effects dermal	273 mg/kg bw/day	
	Acute systemic effects inhalation	18.2 mg/m ³	
	Long-term systemic effects dermal	137 mg/kg bw/day	

magnesium, turnings

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Long-term systemic effects inhalation	10 mg/m ³	
	Acute systemic effects inhalation	10 mg/m ³	
	Long-term local effects inhalation	10 mg/m ³	
	Acute local effects inhalation	10 mg/m ³	
	Long-term systemic effects dermal	5 mg/kg bw/day	
	Acute systemic effects dermal	80 mg/kg bw/day	
	Long-term local effects dermal	2.5 mg/cm ²	
	Acute local effects dermal	2.5 mg/cm ²	

DNEL/DMEL - General population

zinc

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Long-term systemic effects oral	0.83 mg/kg bw/day	
	Long-term systemic effects dermal	83 mg/kg bw/day	
	Long-term systemic effects inhalation	2.5 mg/m ³	

aluminium

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Long-term systemic effects oral	7.9 mg/kg bw/day	
	Long-term systemic effects oral	3.95 mg/kg bw/day	

copper

Effect level (DNEL/DMEL)	Type	Value	Remark
DNEL	Acute systemic effects dermal	273 mg/kg bw/day	
	Acute systemic effects inhalation	18.2 mg/m ³	
	Long-term systemic effects dermal	137 mg/kg bw/day	
	Long-term systemic effects oral	0.16 mg/kg bw/day	

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PNEC

zinc

Compartments	Value	Remark
Fresh water	20.6 µg/l	
Marine water	6.1 µg/l	
STP	100 µg/l	
Fresh water sediment	117.8 mg/kg sediment dw	
Marine water sediment	56.5 mg/kg sediment dw	
Soil	35.6 mg/kg soil dw	

aluminium

Compartments	Value	Remark
Fresh water	74.9 µg/l	
STP	20 mg/l	

copper

Compartments	Value	Remark
Fresh water	7.8 µg/l	
Marine water	5.2 µg/l	
Fresh water sediment	87 mg/kg sediment dw	
Marine water sediment	676 mg/kg sediment dw	
STP	230 µg/l	
Soil	65 mg/kg soil dw	

magnesium, turnings

Compartments	Value	Remark
Fresh water	0.41 mg/l	
Marine water	0.41 mg/l	
Aqua (intermittent releases)	1.4 mg/l	
STP	10.8 mg/l	
Fresh water sediment	268 mg/kg sediment dw	
Marine water sediment	268 mg/kg sediment dw	
Soil	268 mg/kg soil dw	
Oral	212 mg/kg food	

8.1.5 Control banding

If applicable and available it will be listed below.

8.2. Exposure controls

The information in this section is a general description. If applicable and available, exposure scenarios are attached in annex. Always use the relevant exposure scenarios that correspond to your identified use.

8.2.1 Appropriate engineering controls

Avoid raising dust. Keep away from naked flames/heat. Measure the concentration in the air regularly. Carry operations in the open/under local exhaust/ventilation or with respiratory protection.

8.2.2 Individual protection measures, such as personal protective equipment

Observe strict hygiene. Do not eat, drink or smoke during work.

a) Respiratory protection:

Dust production: dust mask with filter type P2.

b) Hand protection:

Gloves, On heating: insulated gloves.

- materials (good resistance)

Leather.

c) Eye protection:

On (re)melting down: face shield.

d) Skin protection:

Protective clothing. On (re)melting down: heatproof clothing. Protective clothing against molten metal splash (EN-ISO 9185). Protective clothing for workers exposed to heat (EN-ISO 11612). Safety shoes type S3.

8.2.3 Environmental exposure controls:

See headings 6.2, 6.3 and 13

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical form	Solid
	Metal
	Physical state depending on the production process

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Odour	Odourless
Odour threshold	Not applicable
Colour	Grey
Particle size	No data available
Explosion limits	No data available
Flammability	Non combustible
Log Kow	Not applicable (inorganic)
Dynamic viscosity	No data available
Kinematic viscosity	No data available
Melting point	375 °C - 485 °C
Boiling point	900 °C - 910 °C
Flash point	Not applicable
Evaporation rate	No data available
Relative vapour density	Not applicable
Vapour pressure	No data available
Solubility	Water ; insoluble
Relative density	4 - 7
Decomposition temperature	No data available
Auto-ignition temperature	No data available
Explosive properties	No chemical group associated with explosive properties
Oxidising properties	No chemical group associated with oxidising properties
pH	No data available

9.2. Other information

Absolute density	4000 kg/m ³ - 7000 kg/m ³
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SECTION 10: Stability and reactivity

10.1. Reactivity

No data available.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

In molten state: violent to explosive reaction with water (moisture). Oxidizes slowly in moist air.

10.4. Conditions to avoid

Avoid raising dust. Keep away from naked flames/heat.

10.5. Incompatible materials

(strong) acids.

10.6. Hazardous decomposition products

Reacts with (some) acids: release of highly flammable gases/vapours (hydrogen). On burning formation of metallic fumes (zinc oxide).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

11.1.1 Test results

Acute toxicity

zinc alloys Die Casting

No (test)data on the mixture available

zinc

Route of exposure	Parameter	Method	Value	Exposure time	Species	Value determination	Remark
Oral	LD50	Equivalent to OECD 401	> 2000 mg/kg bw		Rat	Experimental value	
Dermal	LD50	Equivalent to OECD 402	> 2000 mg/kg bw	24 weeks (daily, 5 days/week)	Rat	Read-across	
Inhalation	LC50	Equivalent to OECD 403	> 5.41 mg/l	4 weeks (daily, 5 days/week)	Rat	Experimental value	
Inhalation (ZnO, metallic fume)	LC50	Equivalent to OECD 403	> 5.7 mg/l	4 weeks (daily, 5 days/week)	Rat	Experimental value	

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aluminium

Route of exposure	Parameter	Method	Value	Exposure time	Species	Value determination	Remark
Oral	LD50	Equivalent to OECD 401	> 15900 mg/kg bw		Rat (male/female)	Read-across	
Dermal						Data waiving	
Inhalation (aerosol)	LC50	Equivalent to OECD 403	> 888 mg/m ³ air	4 h	Rat (male)	Experimental value	

magnesium, turnings

Route of exposure	Parameter	Method	Value	Exposure time	Species	Value determination	Remark
Oral	LD50		> 2000 mg/kg		Rat		

Conclusion

Not classified for acute toxicity

Corrosion/irritation

zinc alloys Die Casting

No (test)data on the mixture available

zinc

Route of exposure	Result	Method	Exposure time	Time point	Species	Value determination	Remark
Eye	Moderately irritating	Equivalent to OECD 405			Rabbit	Experimental value	
Eye	Not irritating	Equivalent to OECD 405			Rabbit	Experimental value	
Dermal	Not irritating	Equivalent to OECD 404			Rabbit	Weight of evidence	
Dermal (ZnO, metallic fume)	Not irritating	Equivalent to OECD 404			Guinea pig	Read-across	
Dermal	Not irritating	Human observation			Human	Read-across	
Dermal (ZnO, metallic fume)	Not irritating	Human observation			Human	Literature	
Inhalation (ZnO, metallic fume)	Not irritating					Literature	

aluminium

Route of exposure	Result	Method	Exposure time	Time point	Species	Value determination	Remark
Eye	Not irritating	Other		1; 24; 48; 72; 168 hours	Rabbit	Read-across	Single treatment without rinsing
Skin	Not irritating	Equivalent to OECD 404	24 h	24; 48; 72 hours	Rabbit	Read-across	

Conclusion

Not classified as irritating to the skin

Not classified as irritating to the eyes

Not classified as irritating to the respiratory system

Respiratory or skin sensitisation

zinc alloys Die Casting

No (test)data on the mixture available

zinc

Route of exposure	Result	Method	Exposure time	Observation time point	Species	Value determination	Remark
Dermal	Negative	Equivalent to OECD 429			Mouse	Read-across	
Dermal (ZnO, metallic fume)	Negative	Guinea pig maximisation test			Guinea pig	Experimental value	
Dermal (ZnO, metallic fume)	Negative	Human observation			Human		
Inhalation	Negative					Inconclusive, insufficient data	

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aluminium

Route of exposure	Result	Method	Exposure time	Observation time point	Species	Value determination	Remark
Skin	Not sensitizing			24 hours	Guinea pig (male)	Read-across	
Intratracheal instillation	Not sensitizing				Mouse (male)	Read-across	

Conclusion

Not classified as sensitizing for skin
Not classified as sensitizing for inhalation

Specific target organ toxicity

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No (test)data on the mixture available

zinc

Route of exposure	Parameter	Method	Value	Organ	Effect	Exposure time	Species	Value determination
Oral	NOAEL	Equivalent to OECD 408	13.3 mg/kg bw/day	Blood	No effect	90 weeks (daily, 5 days/week)	Rat (male/female)	Read-across
Oral	NOAEL	Human observation study	50 mg/kg bw/day		No effect		Human (male/female)	Weight of evidence
Inhalation (ZnO, metallic fume)	NOAEL	Equivalent to OECD 409	2.7 mg/m ³	Lungs	No effect	5 day(s)	Guinea pig	Experimental value
Inhalation (ZnO, metallic fume)		Human observation		General	No effect		Human	Literature study

aluminium

Route of exposure	Parameter	Method	Value	Organ	Effect	Exposure time	Species	Value determination
Oral (stomach tube)	NOAEL (P/F1)	OECD 422	200 mg/kg bw/day		No effect	28 day(s) - 53 day(s)	Rat (male/female)	Read-across
Inhalation	LOAEC	Equivalent to OECD 413	50 mg/m ³ air		Lung tissue affection/degeneration	15 weeks (6h/day, 5 days/week)	Rat	Experimental value

Conclusion

Not classified for subchronic toxicity

Mutagenicity (in vitro)

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No (test)data on the mixture available

zinc

Result	Method	Test substrate	Effect	Value determination
Negative	OECD 471	Bacteria (S.typhimurium)		Read-across

aluminium

Result	Method	Test substrate	Effect	Value determination
Negative with metabolic activation, negative without metabolic activation	OECD 476	Mouse (lymphoma L5178Y cells)		Read-across

Mutagenicity (in vivo)

zinc alloys Die Casting

No (test)data on the mixture available

zinc

Result	Method	Exposure time	Test substrate	Organ	Value determination
Negative	Equivalent to OECD 474		Rat		Read-across

aluminium

Result	Method	Exposure time	Test substrate	Organ	Value determination
Negative	OECD 474		Rat (male/female)		Read-across

The chronic toxicity of the component(s) relates only to the substance in finely divided state and/or in molten state

Conclusion

Not classified for mutagenic or genotoxic toxicity

Carcinogenicity

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No (test)data on the mixture available

zinc

Route of exposure	Parameter	Method	Value	Exposure time	Species	Effect	Organ	Value determination
Oral		Other		51 weeks (daily, 5 days/week)	Rat	No neoplastic effects	General	Literature study
Oral		Human observation study		204 weeks (daily, 5 days/week)	Human	No neoplastic effects	General	Literature study

aluminium

Route of exposure	Parameter	Method	Value	Exposure time	Species	Effect	Organ	Value determination
Inhalation	LOAEC	Equivalent to OECD 413	50 mg/m ³ air	15 weeks (6h/day, 5 days/week)		Histopathological changes	Lungs	Experimental value

The chronic toxicity of the component(s) relates only to the substance in finely divided state and/or in molten state

Conclusion

Not classified for carcinogenicity

Reproductive toxicity

zinc alloys Die Casting

No (test)data on the mixture available

zinc

	Parameter	Method	Value	Exposure time	Species	Effect	Organ	Value determination
Developmental toxicity		Human observation			Human (female)	No effect		Experimental value
	NOAEL	Equivalent to OECD 416	200 mg/kg bw/day	1 days (gestation, daily) - 18 days (gestation, daily)	Rat (female)	No effect		Weight of evidence
Effects on fertility		Human observation			Human (female)	No adverse systemic effects		Experimental value
	NOAEL	Equivalent to OECD 406	200 mg/kg bw/day		Rat (male/female)	No effect		Weight of evidence

aluminium

	Parameter	Method	Value	Exposure time	Species	Effect	Organ	Value determination
Developmental toxicity	NOAEL	Equivalent to OECD 414	266 mg/kg bw/day	10 day(s)	Rat	No effect		Read-across
Maternal toxicity	NOAEL	Other	3225 mg/kg bw/day	385 day(s)	Rat (female)	No effect		Read-across
Effects on fertility	NOAEL (P/F1)	OECD 422	1000 mg/kg bw	28 day(s) - 53 day(s)	Rat (male/female)	No effect		Read-across

The chronic toxicity of the component(s) relates only to the substance in finely divided state and/or in molten state

Conclusion

Not classified for reprotoxic or developmental toxicity

Toxicity other effects

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No (test)data on the mixture available

Chronic effects from short and long-term exposure

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No effects known.

SECTION 12: Ecological information

12.1. Toxicity

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No (test)data on the mixture available

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	Parameter	Method	Value	Duration	Species	Test design	Fresh/salt water	Value determination
Acute toxicity fishes	LC50	ASTM	0.169 mg/l	96 h	Oncorhynchus mykiss	Static system	Fresh water	Read-across
	LC50	Other	0.330 mg/l - 0.780 mg/l	96 h	Pimephales promelas	Static system		Read-across
Acute toxicity crustacea	EC50	US EPA	0.413 mg/l	48 h	Ceriodaphnia dubia	Static system	Fresh water	Experimental value
	EC50	Equivalent to OECD 202	0.530 mg/l	48 h	Daphnia magna	Static system	Fresh water	Read-across
	EC50	Other	0.095 mg/l - 0.530 mg/l	48 h	Ceriodaphnia dubia	Static system	Fresh water	Read-across
	NOEC	Other	201 mg/kg sediment dw	35 day(s)	Gammarus pulex	Semi-static system	Fresh water	Read-across
Toxicity algae and other aquatic plants	IC50	OECD 201	0.136 mg/l	72 h	Pseudokirchneriella subcapitata	Static system	Fresh water	Experimental value
	EC10	Other	0.0077 mg/l	7 day(s)	Ceramium tenuicore	Static system	Salt water	Experimental value
	EC10	Other	0.6708 mg/l	10 day(s)	Algae	Flow-through system	Salt water	Read-across
Acute toxicity other aquatic organisms	NOEC	ASTM	1135 mg/kg sediment dw	28 day(s)	Tubifex tubifex	Flow-through system	Fresh water	Read-across
	NOEC	Other	0.400 mg/l	10 week(s)	Dreissena polymorpha	Static system	Fresh water	Read-across
Long-term toxicity fish	NOEC	Other	0.440 mg/l	72 day(s)	Oncorhynchus mykiss	Flow-through system	Fresh water	Read-across
	NOEC	Other	0.530 mg/l	36 month(s)	Salvelinus fontinalis	Flow-through system	Fresh water	Read-across
	NOEC	Other	0.025 mg/l	27 day(s)	Clupea harengus	Semi-static system	Salt water	Read-across
Long-term toxicity aquatic crustacea	NOEC	Other	0.037 mg/l	3 week(s)	Daphnia magna	Semi-static system	Fresh water	Read-across
	NOEC	US EPA	0.0056 mg/l	24 day(s)	Invertebrata	Semi-static system	Salt water	Read-across
Toxicity aquatic micro-organisms	EC50	Equivalent to OECD 209	5.2 mg/l	3 h		Static system	Fresh water	Read-across

	Parameter	Method	Value	Duration	Species	Value determination
Toxicity soil macro-organisms	NOEC	Other	1634 mg/kg soil dw	42 day(s)	Lumbricus terrestris	Read-across
	EC10	OECD 220	35.7 mg/kg soil dw	42 day(s)	Enchytraeus albidus	Read-across
Toxicity soil micro-organisms	NOEC	Other	17 mg/kg soil dw	12 week(s)	Soil micro-organisms	Read-across
	EC10	Other	2623 mg/kg soil dw	6 week(s)	Soil micro-organisms	Read-across
Toxicity terrestrial plants	EC10	OECD 208	5855 mg/kg soil dw	21 day(s)	Triticum aestivum	Read-across
	NOEC	OECD 208	32 mg/kg soil dw	25 day(s)	Triticum pratense	Read-across
Toxicity birds	NOEC	Other	> 150 mg/kg bw	28 day(s)	Anas platyrhynchos	Experimental value

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	Parameter	Method	Value	Duration	Species	Test design	Fresh/salt water	Value determination
Acute toxicity fishes	LC50	ASTM E729-96	> 218.64 mg/l	96 h	Pimephales promelas	Semi-static system	Fresh water	Weight of evidence; GLP
Acute toxicity crustacea	LC50	US EPA	0.72 mg/l - 99.6 mg/l	48 h	Ceriodaphnia dubia	Semi-static system	Fresh water	Weight of evidence; GLP
Toxicity algae and other aquatic plants	ErC50	OECD 201	1.05 mg/l	72 h	Pseudokirchneriella subcapitata	Static system	Fresh water	Weight of evidence; GLP
	NOEC	OECD 201	0.28 mg/l	72 h	Pseudokirchneriella subcapitata	Static system	Fresh water	Weight of evidence; GLP
Long-term toxicity fish	NOEC	US EPA	56.48 mg/l	7 day(s)	Pimephales promelas	Semi-static system	Fresh water	Weight of evidence; GLP
Long-term toxicity aquatic crustacea	NOEC	OECD 211	0.076 mg/l	21 day(s)	Daphnia magna	Semi-static system	Fresh water	Weight of evidence; Reproduction
Toxicity aquatic micro-organisms								Data waiving

	Parameter	Method	Value	Duration	Species	Value determination
Toxicity soil micro-organisms						Data waiving
Toxicity terrestrial plants						Data waiving
Toxicity birds						Data waiving

Judgement of the mixture is based on the relevant ingredients

Conclusion

Not classified as dangerous for the environment according to the criteria of Regulation (EC) No 1272/2008

12.2. Persistence and degradability

aluminium

Biodegradation water

Method	Value	Duration	Value determination
			Data waiving

Biodegradation soil

Method	Value	Duration	Value determination
			Data waiving

Conclusion

Biodegradability: not applicable

12.3. Bioaccumulative potential

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Log Kow

Method	Remark	Value	Temperature	Value determination
	Not applicable (inorganic)			

zinc

BCF fishes

Parameter	Method	Value	Duration	Species	Value determination
		Not applicable			

BCF other aquatic organisms

Parameter	Method	Value	Duration	Species	Value determination
		Not applicable			

Log Kow

Method	Remark	Value	Temperature	Value determination
	Not applicable			

aluminium

Log Kow

Method	Remark	Value	Temperature	Value determination
	No data available			

copper

Log Kow

Method	Remark	Value	Temperature	Value determination
	No data available			

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magnesium, turnings

Log Kow

Method	Remark	Value	Temperature	Value determination
	Not applicable			

Conclusion

Does not contain bioaccumulative component(s)

12.4. Mobility in soil

No (test)data on mobility of the components available

12.5. Results of PBT and vPvB assessment

The criteria of PBT and vPvB as listed in Annex XIII of Regulation (EC) No 1907/2006 do not apply to inorganic substances.

12.6. Other adverse effects

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Fluorinated greenhouse gases (Regulation (EU) No 517/2014)

None of the known components is included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014)

Ozone-depleting potential (ODP)

Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009)

SECTION 13: Disposal considerations

The information in this section is a general description. If applicable and available, exposure scenarios are attached in annex. Always use the relevant exposure scenarios that correspond to your identified use.

13.1. Waste treatment methods

13.1.1 Provisions relating to waste

European Union

Can be considered as non hazardous waste according to Directive 2008/98/EC, as amended by Regulation (EU) No 1357/2014.

Waste material code (Directive 2008/98/EC, Decision 2000/0532/EC).

11 01 99 (wastes from chemical surface treatment and coating of metals and other materials (for example galvanic processes, zinc coating processes, pickling processes, etching, phosphating, alkaline degreasing, anodising): wastes not otherwise specified). Depending on branch of industry and production process, also other waste codes may be applicable.

13.1.2 Disposal methods

Recycle/reuse. Remove waste in accordance with local and/or national regulations. Do not discharge into drains or the environment.

13.1.3 Packaging/Container

No data available

SECTION 14: Transport information

Road (ADR), Rail (RID), Inland waterways (ADN), Sea (IMDG/IMSBC), Air (ICAO-TI/IATA-DGR)

14.1. UN number

Transport	Not subject
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14.2. UN proper shipping name

14.3. Transport hazard class(es)

Hazard identification number	
Class	
Classification code	

14.4. Packing group

Packing group	
Labels	

14.5. Environmental hazards

Environmentally hazardous substance mark	no
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14.6. Special precautions for user

Special provisions	
Limited quantities	

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Annex II of MARPOL 73/78	
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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European legislation:

VOC content Directive 2010/75/EU

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VOC content	Remark
	Not applicable (inorganic)

European drinking water standards (Directive 98/83/EC)

aluminium

Parameter	Parametric value	Note	Reference
Aluminium	200 µg/l		Listed in Annex I, Part C, of Directive 98/83/EC on the quality of water intended for human consumption.

copper

Parameter	Parametric value	Note	Reference
Copper	2 mg/l		Listed in Annex I, Part B, of Directive 98/83/EC on the quality of water intended for human consumption.

REACH Annex XVII - Restriction

Contains component(s) subject to restrictions of Annex XVII of Regulation (EC) No 1907/2006: restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles.

	Designation of the substance, of the group of substances or of the mixture	Conditions of restriction
magnesium, turnings	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to that Regulation or not.	1. Shall not be used, as substance or as mixtures in aerosol dispensers where these aerosol dispensers are intended for supply to the general public for entertainment and decorative purposes such as the following: — metallic glitter intended mainly for decoration, — artificial snow and frost, — “whoopee” cushions, — silly string aerosols, — imitation excrement, — horns for parties, — decorative flakes and foams, — artificial cobwebs, — stink bombs.2. Without prejudice to the application of other Community provisions on the classification, packaging and labelling of substances, suppliers shall ensure before the placing on the market that the packaging of aerosol dispensers referred to above is marked visibly, legibly and indelibly with: “For professional users only”.3. By way of derogation, paragraphs 1 and 2 shall not apply to the aerosol dispensers referred to Article 8 (1a) of Council Directive 75/ 324/EEC.4. The aerosol dispensers referred to in paragraphs 1 and 2 shall not be placed on the market unless they conform to the requirements indicated.

The identified uses are not covered by restrictions of Annex XVII of Regulation (EC) No 1907/2006

National legislation Belgium

zinc alloys Die Casting

No data available

National legislation The Netherlands

zinc alloys Die Casting

Waste identification (the Netherlands)	LWCA (the Netherlands): KGA category 05
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National legislation France

zinc alloys Die Casting

No data available

National legislation Germany

zinc alloys Die Casting

WGK	-; Classification non-water polluting based on the components in compliance with Verwaltungsvorschrift wassergefährdender Stoffe (VwVwS) of 27 July 2005 (Anhang 4)
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aluminium

TA-Luft	5.2.1
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copper

TA-Luft	5.2.2; III
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National legislation United Kingdom

zinc alloys Die Casting

No data available

Other relevant data

zinc alloys Die Casting

No data available

aluminium

TLV - Carcinogen	Aluminium, Metal; A4
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15.2. Chemical safety assessment

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No chemical safety assessment has been conducted for the mixture.

SECTION 16: Other information

Full text of any H-statements referred to under headings 2 and 3:

- H228 Flammable solid.
- H251 Self-heating: may catch fire.
- H261 In contact with water releases flammable gases.

(*)	INTERNAL CLASSIFICATION BY BIG
CLP (EU-GHS)	Classification, labelling and packaging (Globally Harmonised System in Europe)
DMEL	Derived Minimal Effect Level
DNEL	Derived No Effect Level
EC50	Effect Concentration 50 %
ErC50	EC50 in terms of reduction of growth rate
LC50	Lethal Concentration 50 %
LD50	Lethal Dose 50 %
NOAEL	No Observed Adverse Effect Level
NOEC	No Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent, Bioaccumulative & Toxic
PNEC	Predicted No Effect Concentration
STP	Sludge Treatment Process
vPvB	very Persistent & very Bioaccumulative

The information in this safety data sheet is based on data and samples provided to BIG. The sheet was written to the best of our ability and according to the state of knowledge at that time. The safety data sheet only constitutes a guideline for the safe handling, use, consumption, storage, transport and disposal of the substances/preparations/mixtures mentioned under point 1. New safety data sheets are written from time to time. Only the most recent versions may be used. Old versions must be destroyed. Unless indicated otherwise word for word on the safety data sheet, the information does not apply to substances/preparations/mixtures in purer form, mixed with other substances or in processes. The safety data sheet offers no quality specification for the substances/preparations/mixtures in question. Compliance with the instructions in this safety data sheet does not release the user from the obligation to take all measures dictated by common sense, regulations and recommendations or which are necessary and/or useful based on the real applicable circumstances. BIG does not guarantee the accuracy or exhaustiveness of the information provided and cannot be held liable for any changes by third parties. This safety data sheet is only to be used within the European Union, Switzerland, Iceland, Norway and Liechtenstein. Any use outside of this area is at your own risk. Use of this safety data sheet is subject to the licence and liability limiting conditions as stated in your BIG licence agreement or when this is failing the general conditions of BIG. All intellectual property rights to this sheet are the property of BIG and its distribution and reproduction are limited. Consult the mentioned agreement/conditions for details.

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